



Vinyl Kraft Windows and Doors

# HERITAGE SERIES

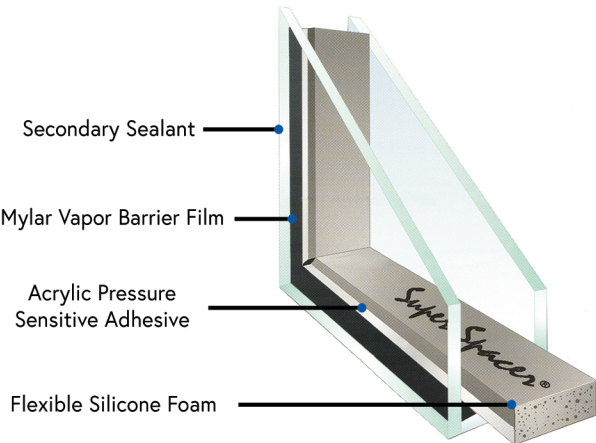
TIMELESS DESIGN  
PROVEN PERFORMANCE



# ENGINEERED FOR EXCELLENCE

VINYLKRAFT.COM

## Super Spacer® Technology

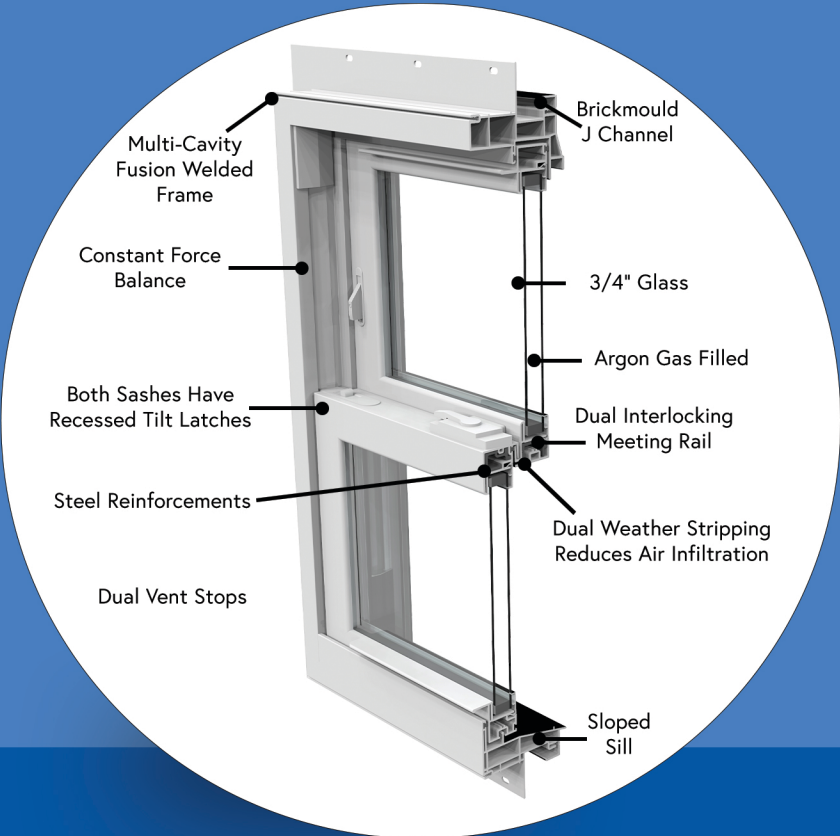


Super Spacer Technology is standard in all of our windows and doors. It has a long list of advantages over all other glass spacer systems.

It is a true warm edge using high performance acrylic adhesives and flexible foam that retain argon gas like no other spacer on the market.

An independent study found that argon gas insulated glass units made with Super Spacer lost less than 1% in five years in both Accelerated Weather Cycling and High Humidity tests. The Mylar vapor barrier film serves many purposes, including keeping moisture out and the gas in.

Heritage Series Performance Values							
REGION	GLASS PANES	GLASS TYPE	GAS FILL	U VALUES	SHGC	VT	CR
HERITAGE DH	2	E270-CLR	AR	0.29	0.29	0.55	61
NORTHERN ENERGY STAR	2	E180-i89	AR	0.25	0.49	0.60	48
NORTH CENTRAL ENERGY STAR	2	E270-i89	AR	0.25	0.28	0.53	49
SOUTH CENTRAL ENERGY STAR	2	E366-CLR	AR	0.28	0.22	0.51	61
SOUTHERN ENERGY STAR	2	E366-CLR	AR	0.28	0.22	0.51	61



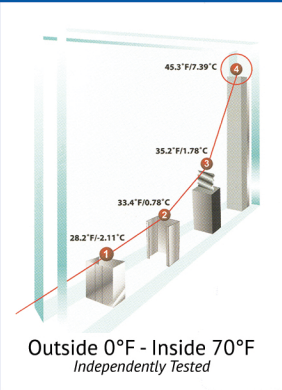
## Features & Benefits

Our uniquely designed bulb seal in the interlocking meeting rail adds superior thermal resistance to air filtration, and the Q-Lon bulb seal helps reduce outside air infiltration between the bottom sash and sill.

Unlike metal spacers, our Super Spacer can bounce back when put to the test against wind, temperature fluctuations, rain, snow, and UV light. The foam construction of Super Spacer allows it to expand and contract as needed, and then return to its original shape.

Windows lose and gain heat through conduction, convection, radiation, and air leakage. The all foam construction of Super Spacer is non-conductive, blocking heat flow through the window and providing one of the best thermal performing windows in the industry.

Window condensation can lead to molds that increase the likelihood of allergens, including fungi, viruses and mites that cause respiratory infections, allergies, and asthma. Super Spacer is non-conductive, creating a stronger barrier against mold.



The closed-cell polymer foam in Super Spacer transmits very little sound compared to conventional metal spacers, creating better sound absorption.

Up to **+17.10° F / 8.28° C** average sight line temperature difference on standard insulated glass.

# PREMIUM MATERIALS ENDLESS POSSIBILITIES

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## CUSTOM EXTERIOR COLORS

Standard exterior colors are white, beige, cocoa brown, and clay. Optional color choices include nine standard colors in a semi-gloss finish.

In addition we can custom mix a color to your specifications.



Colors are only representative of the actual vinyl colors and painted colors. For a more exact match refer to actual vinyl and color chip

## STANDARD INTERIOR COLORS

Beige	→	Beige
White	→	White
Clay	→	Clay
Black	→	White
Black	→	Black

Standard color options for interior windows include white, beige, clay, or black.



The double hung design is one of the most commonly requested windows we make, and for good reason. It will fit most any application throughout the home, and the smooth operation on the tilt latches allow the glass to be cleaned inside and out from inside the room.

The addition of grilles create a classic appearance that adds curb appeal. Heavy duty extruded half screens come standard.



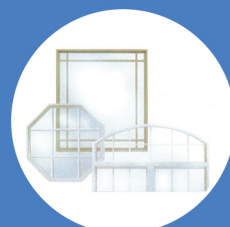
The Legacy slider features an almost unhindered view and offers maximum ventilation when open. Its solid brass rollers make opening large windows effortless. Adding shapes or fixed lights will create a focal point to the outside architecture, and allows for limitless interior room design.

Heavy duty extruded half screens come standard. (Note: Sliders do not have vent stops.)



Fixed lights will allow for light inside while adding style to the outside of your home.

The energy efficiency of these windows result in both low energy bills and added light to any room.



Here is where you can get creative! The Legacy can be custom built to any number of geometric shapes and designs. Half rounds, ovals, triangles, eyebrows, and quarter rounds are just a few of the options.

Take a walk around your home and just imagine the limitless possibilities.

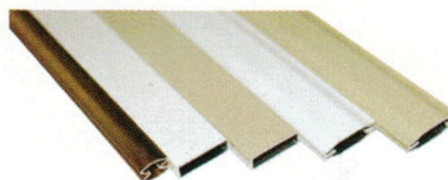
## GLASS OPTIONS



Your choice of double pane, low-E glass options will directly affect the efficiency of your new windows.

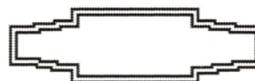
We offer a variety of options to fit your region of the country and your budget. Our eK2 and eK366 glass options, along with argon gas fill, are all options that you will want to discuss with your window representative.

## GRILLE OPTIONS

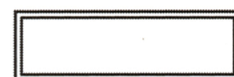


The grilles, which remain free of dust, are positioned within the space separating the window panes.

Available in three colors and two styles—namely 3/4" sculptured, and 5/8" flat—these grilles offer versatility and aesthetic appeal.



3/4" Sculptured



5/8" Flat





# VK

# HERITAGE

## SERIES WINDOW

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The Heritage New Construction window features a timeless brickmould design, adding a touch of elegance to your home. This premium window boasts top-tier performance ratings and one of the best warranties in the industry.

Available in standard white or clay extrusion, the Heritage window also offers unlimited exterior color options, all backed by our 10-year color warranty. Equipped with the highest-rated LoE glass and Argon Gas filling at no additional cost, and enhanced by our SuperSpacer® insulated glass system, the Heritage window is unmatched in quality and supported by our exceptional warranty for homeowners.



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