



# PRESTIGE

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## Patio Doors

### Assembly Instructions

1. Place the weeps "A" into the 2 holes on the outside screen leg of the "SILL" ( left+ right) and the other 2 in the holes of the inside leg.
2. Place the 4 gaskets "B" on each end of the "JAMBS". There are left and right pieces.
- 2A.** Ensure the aluminum roller track and steel cap "J" is applied in the inside track of the SILL
3. Use "C" screws to apply the "HEAD+SILL" to the Jambs. 3 for each corner. Ensure that all 4 pieces have the screen leg to the same side. This is the **OUTSIDE** of the door. **STAND THE DOOR FRAME UP, WITH SILL ON THE GROUND AND SCREEN LEG AWAY FROM YOU.**
4. Take fixed sash panel spacers "E" and snap in the outside sash pocket, 3 on the left: top, bottom and middle, 1 in top left corner. Repeat for right side. Place 2 together in the top center of door. Will be slid over the fixed panels later.
5. Place the fixed sash bottom spacers "F", 1 each in bottom outside sash track all the way left+right. Ensure that the punch out lines up with drain hole in the frame.
6. Take either of the fixed sash "D" and insert into outside sash track over "F" and under "E", (easier to insert towards the middle of the unit then slide to the sides). Ensure the sash is all the way in the jamb and slide the "E" that is in the top center over top of the sash even with the edge.
7. Take the screws "D" and apply through the felt of the frame leg (there is a pocket to hit, and they must go in straight or they will miss the edge of the sash) into the fixed sash. Be careful not to mark the frame edges with the screw gun. **ENSURE** sash is all the way in the frame jamb and apply 1 screw in top+bottom corners, **ENSURE** there is no bowing in the middle of the jamb by squeezing the frame and sash together and apply a screw in the middle. Apply 2 more screws between the middle and corners, **JAMB IS COMPLETE**. Move to the other vertical of the sash and ensure that "E" is slid over the top edge of sash. Apply 2 screws to the top+bottom, within the width of the sash rail. Ensure there are no bows in the frame.
- 7A. REPEAT FOR OTHER SIDE**
8. Apply the frame fillers "M" to the inside tracks of the Jambs, left+right side, and the shorter 2 "M" to the outside horizontals between the fixed sashes.
9. Apply the screen track "K" to the bottom outside screen leg. **\*\*\* It's suggested that applying a few spots of caulk to the track on ends and middle will keep it secure.**
10. Apply 4 of the 3/8 plugs "L" to the top of "H" & "G". Place the operator sashes "H" & "G" into front track (wheels down). Adjust the squareness and the ease of sliding by using a large tip phillips screwdriver in the 3/8" hole on the back side of the sash. Once this is completed, place the small edge of the Astragal "I" over the "G" sash (ensure it is the sash without the punch for handle mechanism). Install to sash with 4 screws "I" (it may be necessary to pre-drill to get through the metal reinforcement).
11. Install the handle & hardware "P", again it may be necessary to pre-drill to apply the keeper to "G".
12. Apply 3/8" hole plugs "L" to the back/bottom of "H" & "G" and bumpers "N" to top+bottom inside track of the frame in the corners for operating sash to bump into.
13. Install the 2 screens with the "H" mull in the center, (this is were the striker is installed).